

Work Order ID 115242

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Item ID: D206-642-511

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible

Start Date: 3/19/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-03-19

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D206-642	P								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-511 CHG005								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

MAR 24 2014

MLJ 14-03-19

MAR 24 2014

DAS
06
9-89

MAR 24 2014

B112943

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Item ID: D206-642-511

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible

Start Date: 3/19/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-511
Location: OB

MAR 24 2014

DAS
06
9-89

140

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MLJ 1403-24

MLJ 1403-24

240

30

1998

100

100

Picklist Print

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Work Order ID: 115242

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Parent Item: D206-642-511

D206-642-511

Parent Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible

Start Date: 3/19/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-511 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by: IPP REV:F
 13.09.06 CHG005/ECN13-634 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	2.0000	1	1			
D206-642-541									**		112945		
Replacement Skidtube													
DAS 06 9-89					<u>Location</u>								
					FG			2					
					93874			1					
					96044			1					
K642-511		Manufactured	No			110	Each	2.0000	1	1			
K642-511									**				
Saddle 642-511													
					<u>Location</u>							MAR 24 2014	
DAS 06 9-89					PKG014			2					
					113328			2					

100-100000